

Sprayed seals

Sellado superficial en pavimentos aeroportuarios



EXPERIENCIA Australia

Pavement Reseal
Kalbarri Airport
Western Australia

Airport Upgrade
East Kimberley Airport
Western Australia

Pormpuraaw Airport
Queensland

Sest Project
Essendon Fields Airport
Melbourne, Victoria

Gunnedah Airport
New South Wales

OBJETIVOS DE LA PRESENTACION

01

Aplicación
en aeropuertos



02

Procedimiento
de aplicación



03

Diseño del
sprayed seal



04

Aplicación
en Australia



CONCEPTO ¿Qué es el **Sprayed Sealing**?



01 Aplicación

De ligante asfáltico en una o más capas



02 Dispersión

De agregados triturados en una o más capas



03 Compactación

De las capas aplicadas

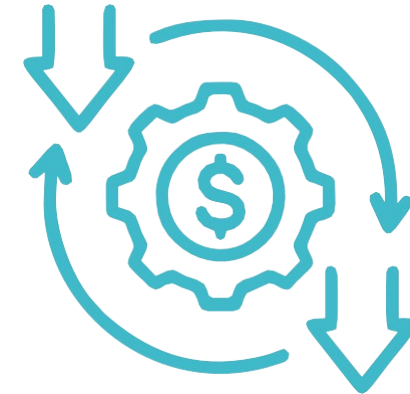
OBJETIVOS **Sprayed Sealing**



Vida útil



**Fricción
y textura**



**Costo y
beneficio**



01 Aplicación de ligante asfáltico

 Kalbarri Airport





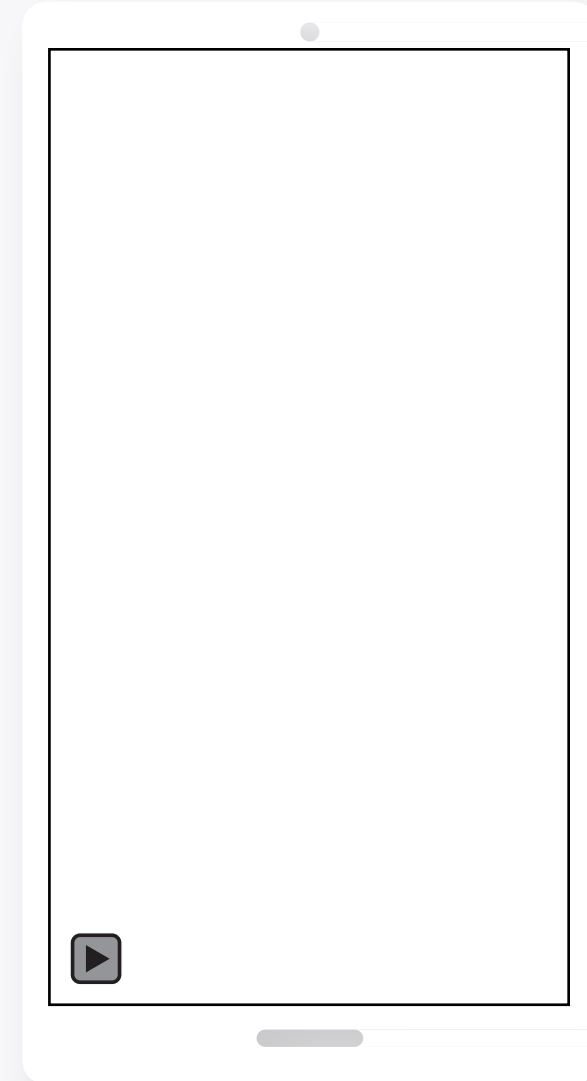
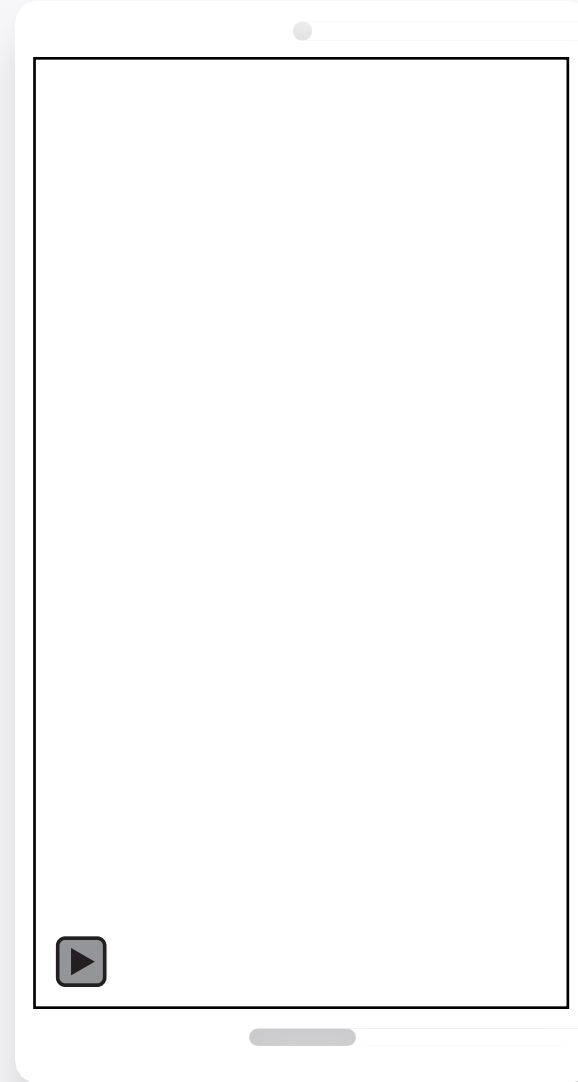
02 Dispersión de agregados

 Kalbarri Airport



PROCESO Constructivo

 **Kalbarri Airport**







1h / 500L

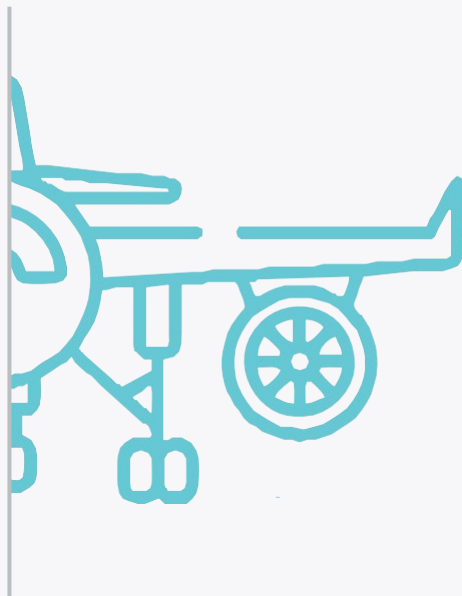
1 hora de compactación por
cada 500L de ligante aplicado

 Kalbarri Airport

03 Compactación de capas

APLICACIÓN **Sprayed Sealing en aeropuertos**

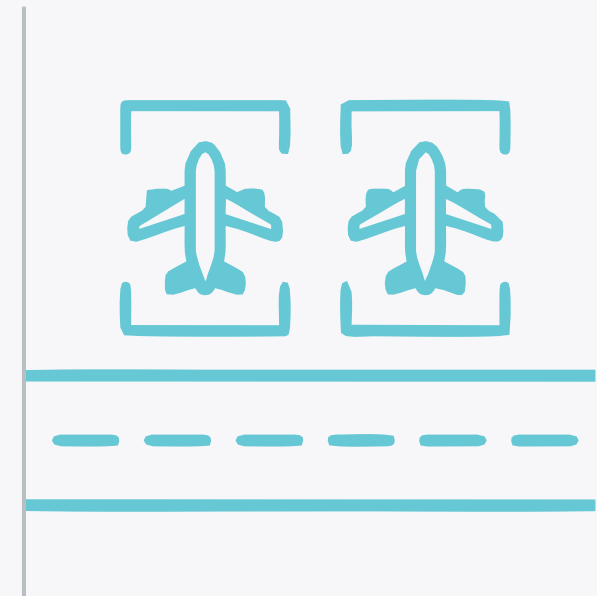
01 Aeronave de diseño



02 Sectores a intervenir



03 Frecuencia de tráfico



FACTORES ¿Qué tener en cuenta?

AERONAVE DE DISEÑO / FRECUENCIA

SECTOR A INTERVENIR

Suitability of seals for airport pavement surfacings

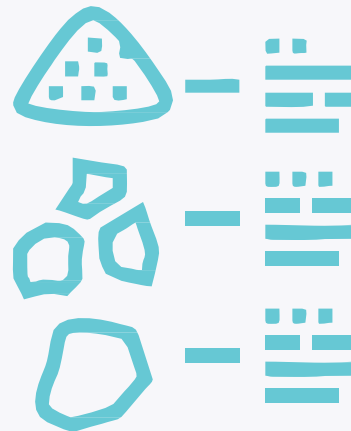
| Aircraft type | Location | | |
|---|---|----------------------------|--------------------------|
| | RUNWAY, TAXIWAY | RUNWAY ENDS, INTERSECTIONS | APRON PARKING |
| Airline turboprops and 40 tonne jets (Fokker F28) | Good | Good | Fair |
| Airline jets 60-80 tonnes (Boeing 737- 800) | Good | Fair | Fair |
| Airline jets '120-140 tonnes (Boeing 767- 200) | Fair | Poor | Not suited |
| Airline jets 250+ tonnes (Boeing 747) | Not suited | | |
| General aviation aircraft | Good | | |
| Military jet aircraft | Poor due to FOD and damage from narrow very high pressure tyres | | |
| Helicopters | Fair | Good | Not suited for parking * |

DISEÑO **Sprayed Sealing**

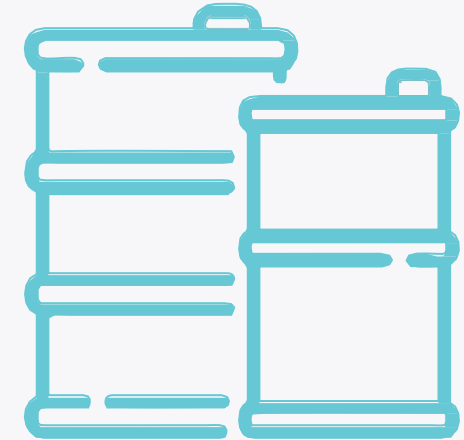
0 1 Tipo de tratamiento



0 2 Materiales Utilizados



0 3 Tasa de aplicación ligante/agregados



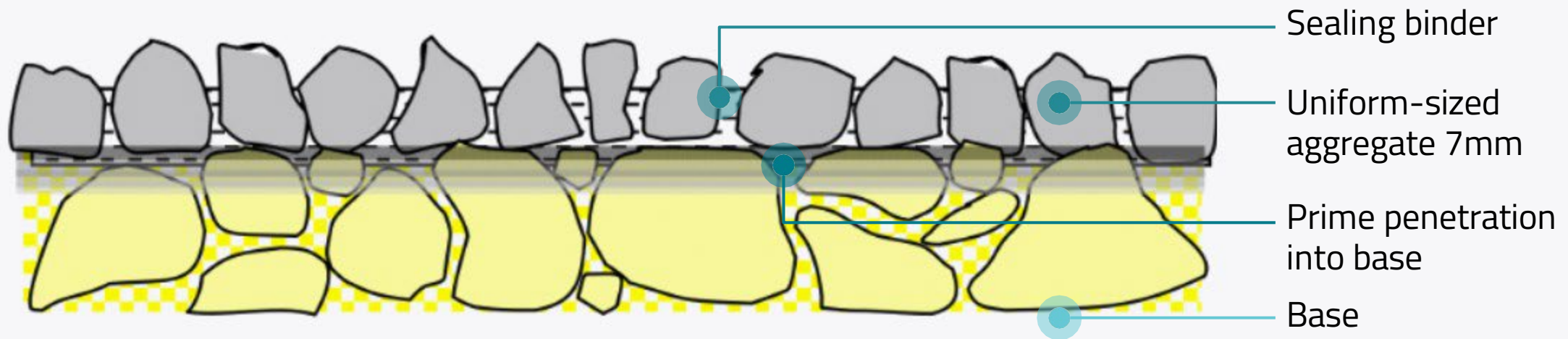
TIPO DE TRATAMIENTO **Sprayed Sealing**

01 Single Coat Seal
Sello de una capa

02 Double Coat Seal
Sello de Doble capa

 **Kalbarri Airport**

TIPO DE TRATAMIENTO **Sello de una capa**



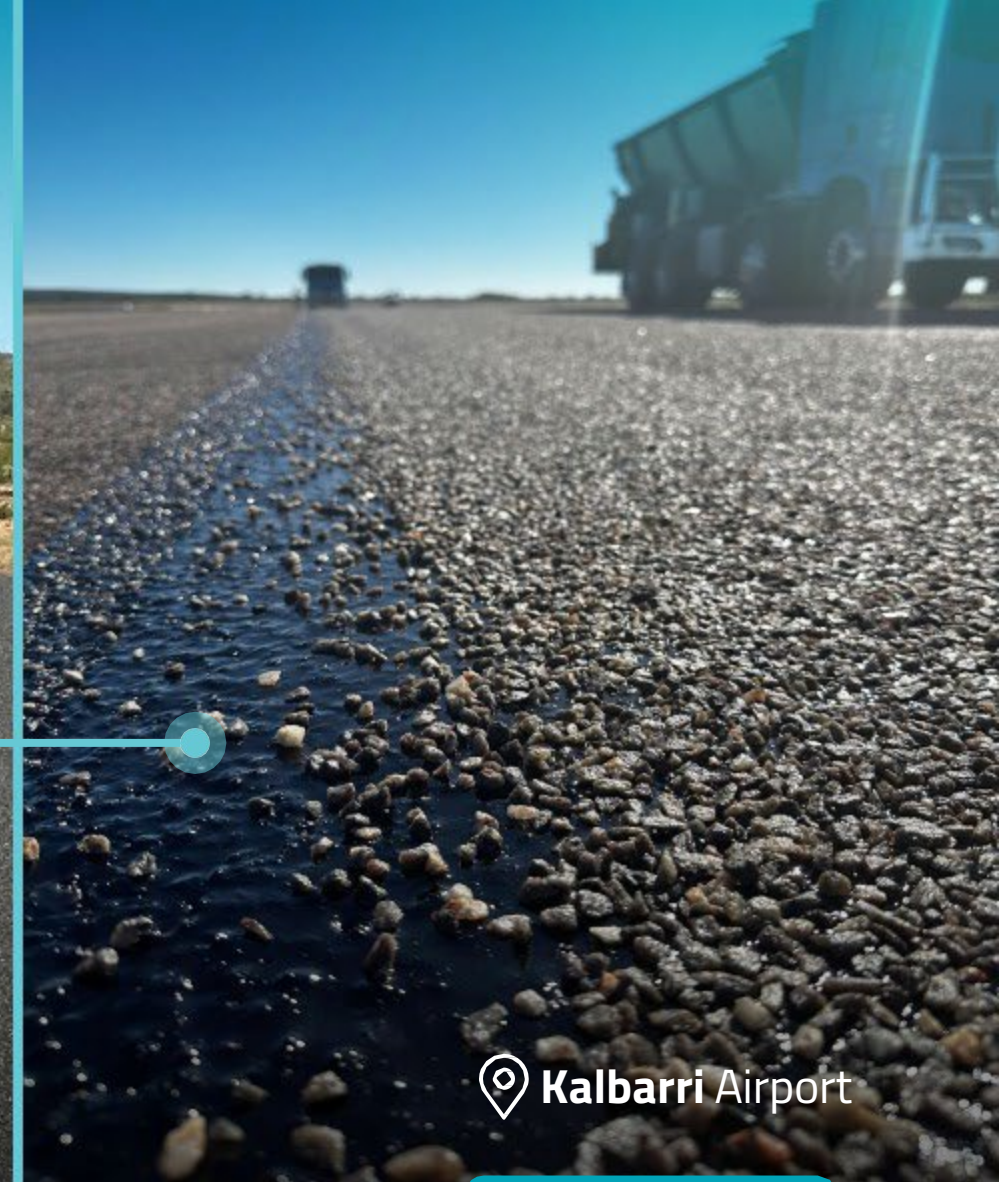
Uso recomendado

01 Ideal para aeropuertos con bajo tráfico y en zonas de bajos esfuerzos horizontales

02 Ideal para resellados de superficies en buen estado

03 Vuelos de aviación general

TIPO DE TRATAMIENTO **Sello de una capa**



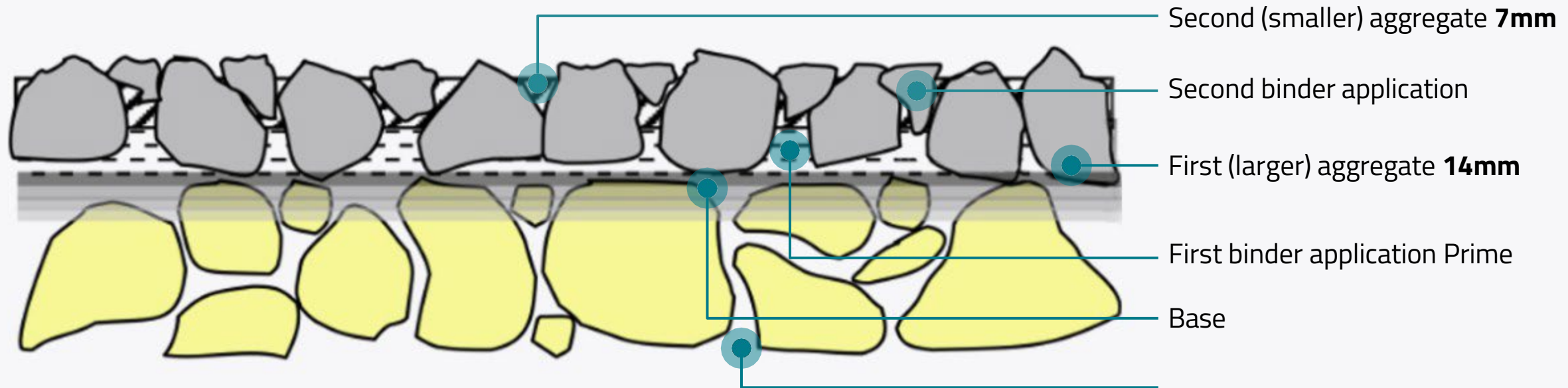
Sellado
existente

Resellado

 Kalbarri Airport

Ing. Germán Ortega

TIPO DE TRATAMIENTO **Sello de doble capa**



Uso recomendado Nuevos pavimentos o superficies en mal estado

TIPO DE TRATAMIENTO **Sellado de doble capa**

Sellado
existente en
mal estado



Imprimación



 Kalbarri Airport

TIPO DE TRATAMIENTO Sellado de doble capa

Primera capa
de ligante
asfáltico



Primera capa
de agregados



 Kalbarri Airport

Ing. Germán Ortega

TIPO DE TRATAMIENTO Sellado de doble capa

Segunda
capa de ligante
asfáltico



Segunda capa
de agregados



 Kalbarri Airport

Ing. Germán Ortega

MATERIALES Ligante Asfáltico

TABLE 511.2 PROPERTIES OF BITUMEN

| Property | Method of Test | Class 170 | | Class 320 | | Class 600 | |
|--|---|------------------------|------|----------------|------|-----------|------|
| | | Min | Max | Min | Max | Min | Max |
| Viscosity at 60°C, Pa.s | AS/NZS 2341.2 or AS 2341.3 | 160 | 230 | 260 | 380 | 550 | 650 |
| Viscosity at 135°C, Pa.s | AS/NZS 2341.2 or AS 2341.3 or AS/NZS 2341.4 | 0.30 | 0.50 | 0.40 | 0.65 | 0.60 | 0.85 |
| Penetration at 25°C, (100g, 5s), pu (1 pu = 0.1 mm) | AS 2341.12 | 55 | - | 40 | - | 20 | - |
| Density at 15°C, kg/m ³ | AS 2341.7 | 1000 | - | 1000 | - | 1000 | - |
| Flash Point, °C | AS 2341.14 | 250 | - | 250 | - | 250 | - |
| Matter insoluble in toluene (%) | AS/NZS 2341.8 | - | 1.0 | - | 1.0 | - | 1.0 |
| Rolling Thin Film Oven Test (AS/NZS 2341.10) | | | | | | | |
| Viscosity of residue at 60°C as percentage of original | AS/NZS 2341.2 or AS 2341.3 | - | 300 | - | 300 | - | 300 |
| Ductility at 15°C, mm | AS 2341.11 | 400 | - | Not Applicable | | | |
| Durability Value | AS/NZS 2341.13 or WA 716.1 | Refer Clause 511.06.03 | | Not Applicable | | | |

TABLE 511.4 PROPERTIES OF PMB FOR SPRAYED SEALING

| Binder Property | Test Method | Binder Class | | | | |
|---|-----------------------------|--------------|---------|----------|---------|---------------|
| | | S10E | S20E | S25E | S35E | S45R (Note 2) |
| Stress ratio at 10 °C Minimum | AG:PT/T125 | Report | Report | Report | Report | Report |
| Consistency 6% at 60°C (Pa.s) Minimum | AG:PT/T121 (Note 1) | 300 | 500 | 900 | 250 | 800 |
| Stiffness at 15°C (kPa) Maximum | AG:PT/T121 | 140 | NA | NA | 180 | Report |
| Stiffness at 25°C (kPa) Maximum | AG:PT/T121 | NA | 35 | 30 | NA | NA |
| Compressive Limit at 70°C, 2kg mm (minimum) | AG:PT/T132 | NA | NA | NA | NA | 0.2 |
| Viscosity at 165°C (Pa.s) Maximum (Note 3) | AG:PT/T111 or AS/NZS 2341.4 | 0.55 | 0.6 | 0.9 | 0.55 | 4.5 |
| Flash Point (°C) Minimum | AG:PT/T112 | 250 | 250 | 250 | 250 | 250 |
| Loss on Heating (% mass) Maximum | AG:PT/T103 | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 |
| Torsional Recovery at 25°C, 30s (%) | AG:PT/T122 | 22 - 50 | 38 - 70 | 55 - 80 | 16 - 32 | 25 - 55 |
| Softening Point (°C) | AG:PT/T131 | 48 - 64 | 65 - 95 | 82 - 105 | 48 - 56 | 55 - 65 |
| Segregation Value (%) Maximum | AG:PT/T108 | 8 | 8 | 8 | 8 | 8 |

MATERIALES Agregados

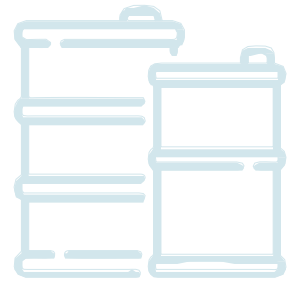
TABLE 511.9 PARTICLE SIZE DISTRIBUTION (PSD)

| Sieve Size (mm) | Percentage by mass passing each sieve for each nominal size of aggregate | | | | | | |
|-----------------|--|----------|----------|----------|----------|---------------|----------|
| | 20 mm | 16 mm | 14 mm | 10 mm | 7 mm | 5 mm (Note 1) | 3 mm |
| 26.50 | 100 | | | | | | |
| 19.00 | 80 - 100 | 100 | | | | | |
| 16.00 | 0 - 20 | 80 - 100 | 100 | | | | |
| 13.20 | 0 - 2 | 0 - 20 | 80 - 100 | 100 | | | |
| 9.50 | | 0 - 2 | 0 - 20 | 80 - 100 | 100 | | |
| 6.70 | | | 0 - 2 | 0 - 20 | 80 - 100 | 100 | |
| 4.75 | | | | 0 - 2 | 0 - 25 | 80 - 100 | 100 |
| 2.36 | | | | | 0 - 2 | 0 - 30 | 80 - 100 |
| 1.18 | 0 - 0.5 | 0 - 0.5 | 0 - 0.5 | 0 - 0.5 | 0 - 0.5 | 0 - 1.0 | 0 - 30 |
| 0.60 | | | | | | | 0 - 5 |

TABLE 511.8 CRUSHED AGGREGATE PROPERTIES - SPRAYED SEALING

| Property | Requirement | Test Method |
|-------------------------------------|---|--|
| Moisture Content | Dry (free of visible surface moisture) | WA 212.1 or WA 212.2 |
| Los Angeles Abrasion Value (Note 1) | | |
| Granite and other rock types | 35% maximum | WA 220.1 |
| Basalt | 25% maximum | WA 220.1 |
| Flakiness Index (Note 1) | 35% maximum (Note 2) | WA 216.1 |
| Average Least Dimension (Note 3) | Report | AS 1141.20.1 or AS 1141.20.2 or WA 215.1 |
| Water Absorption | 2% maximum | AS 1141 6.1 |
| Wet Strength | 100kN minimum | AS 1141.22 |
| Wet/Dry Strength Variation | 35% maximum | AS 1141.22 |
| Stripping Test Value (Note 4) | 10% maximum | AS 1141.50 |
| Degradation Factor | 50 minimum | AS 1141.25.2 |
| Secondary Mineral Content (Note 5) | 25% maximum | AS 1141.26 |
| Petrographic Examination | Statement of suitability for use as a sealing aggregate | |

MATERIALES **Tasa de aplicación**



Typical
**Binder
 application
 rates**

Nominal
 aggregate size

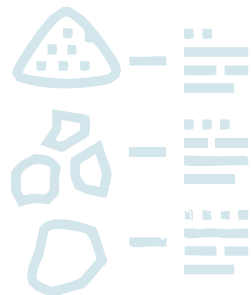
14mm
 10mm
 7mm

Binder rate
 for airports

2.5-2.9 L/m²
 2.0-2.4 L/m²
 1.4-1.8 L/m²

Comparative road
 rate (AAPA 2000)

1.7 L/m²
 1.2 L/m²
 0.9 L/m²



Typical
**Aggregate
 spread rate**

Nominal size

14mm
 10mm
 7mm

Aggregate spread size

90-110 m²/m³
 120-140 m²/m³
 160-180 m²/m³



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Pavement Reseal Project



RWY 18-36 : 1600m x 30m
TWY: 130m x 15 m
APRON: 160m x 75m
"Double Coat Seal" 2001



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Inspección de pavimento





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Kalbarri Airport

Textura



Pista 18/36



Alta Macrotextura



APLICACIÓN **Kalbarri Airport** Diseño adoptado

Table 2 – Preliminary Bituminous Surfacing Requirements

| Area (See Drawings for Areas) | Binder | BAR (l/m ²) | Aggregate Size (mm) and application rate (m ² /m ³) |
|--|------------------|----------------------------|---|
| Runway (Central 12m) | S35E PMB or S45R | 1.6 (@15°C) | 7mm @ 200-220 |
| Runway (Outer 9.2m Each Side) | S35E PMB or S45R | 1.8 (@15°C) | 7mm @ 200-220 |
| Runway Turn Pads, Taxiway and Apron North | S35E PMB or S45R | 1.6 (@15°C) | 7mm @ 200-220 |
| Apron South | S35E PMB or S45R | 1.8 (@15°C) | 7mm @ 200-220 |

Table 6 – Application Rate for Precoating

| Nominal Size Aggregate (mm) | Application Rate (litres/m ³ loose) |
|--------------------------------|---|
| 7 | Bitumen based precoat = 10 – 14 or Distillate precoat = 7 – 10 |



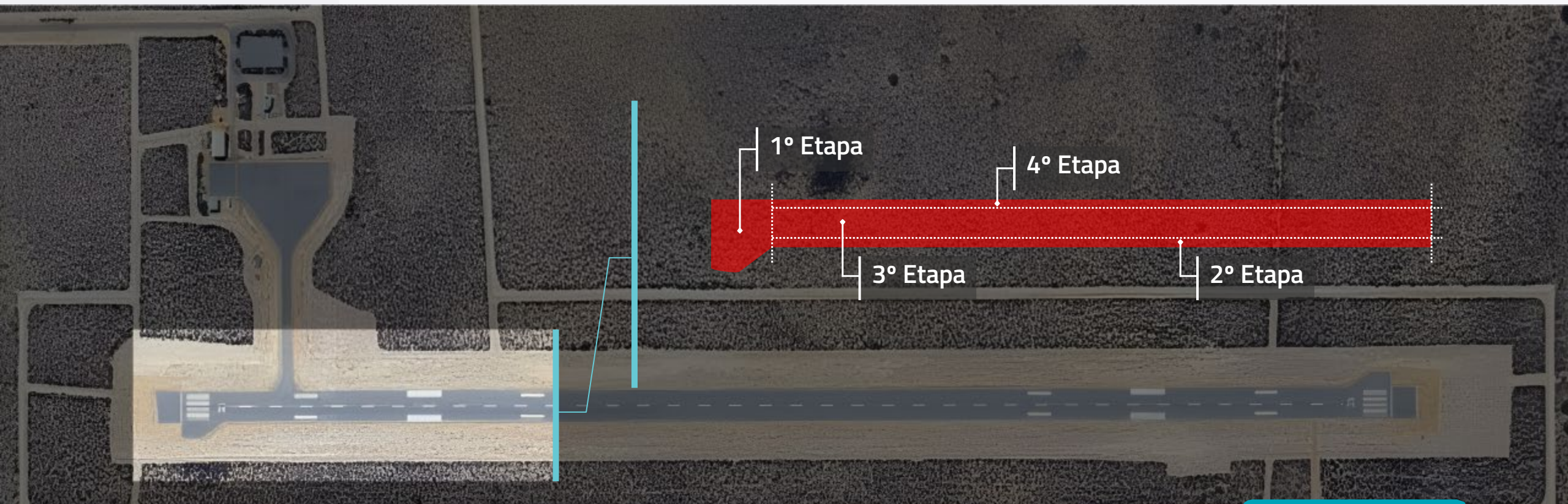
Ligante utilizado
CRMB S45R
 Crumb Rubber
 Modified Binder



ETAPABILIDAD

Kalbarri Airport

Desarrollo del proyecto





COMPACTACIÓN **Kalbarri Airport** Superficie Final





PROYECTO

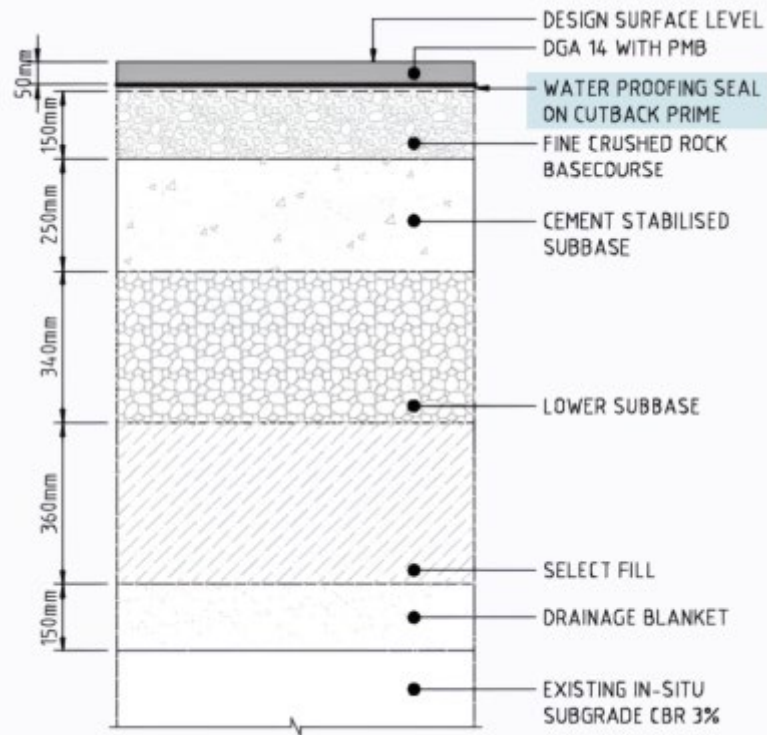
East Kimberley Airport

Mejora Taxiway Alpha

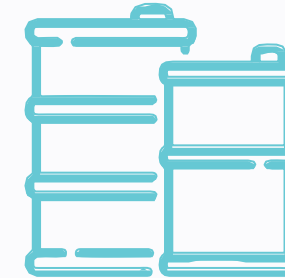




APLICACIÓN East Kimberley Airport Mejora Taxiway Alpha



DISEÑO
10mm Single
Coat Seal para
nuevo pavimento



LIGANTE
Bituminoso
C320 bitumen



APLICACIÓN

East Kimberley Airport

Mejora Taxiway Alpha





PROYECTO

Essendon Fields Airport

Aplicación de SEST (Surface Enrichment Sprayed Treatment)

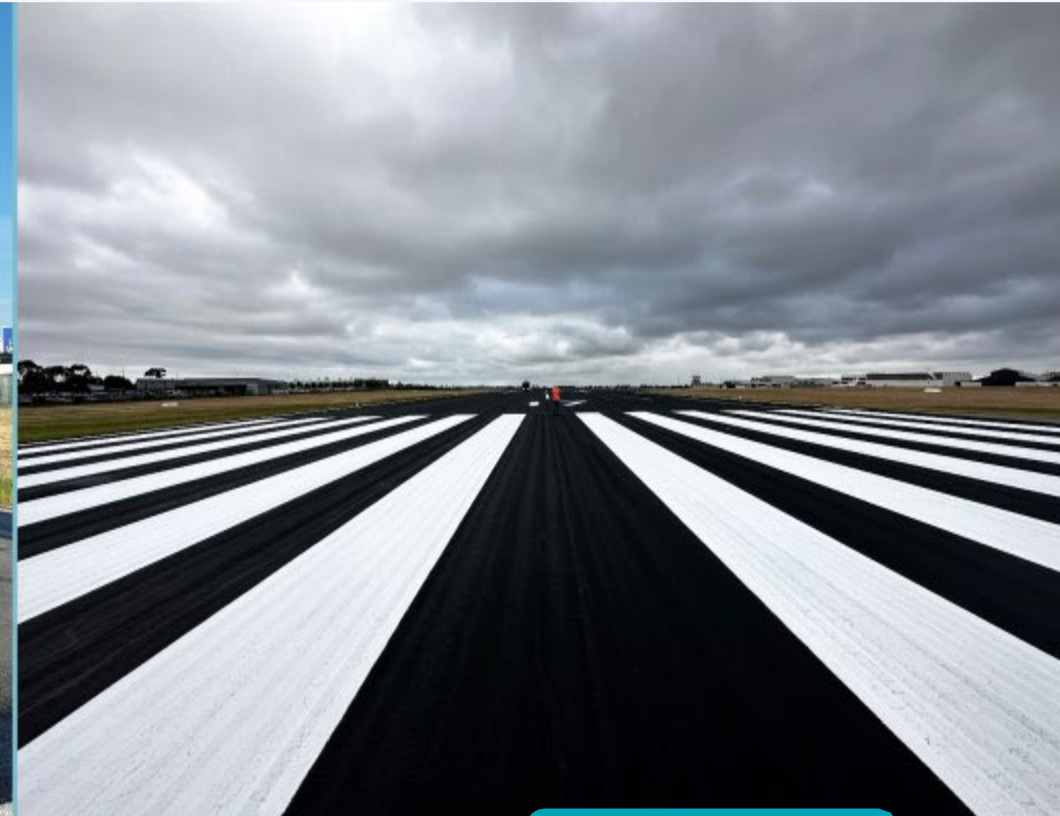




PROYECTO

Essendon Fields Airport

Aplicación de SEST (Surface Enrichment Sprayed Treatment)



MATERIAL
PME
Emulsión
Modificada con
Polímeros - Arena



Gracias!

Ing. Germán Ortega

gortega@aeropuertosargentina.com



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